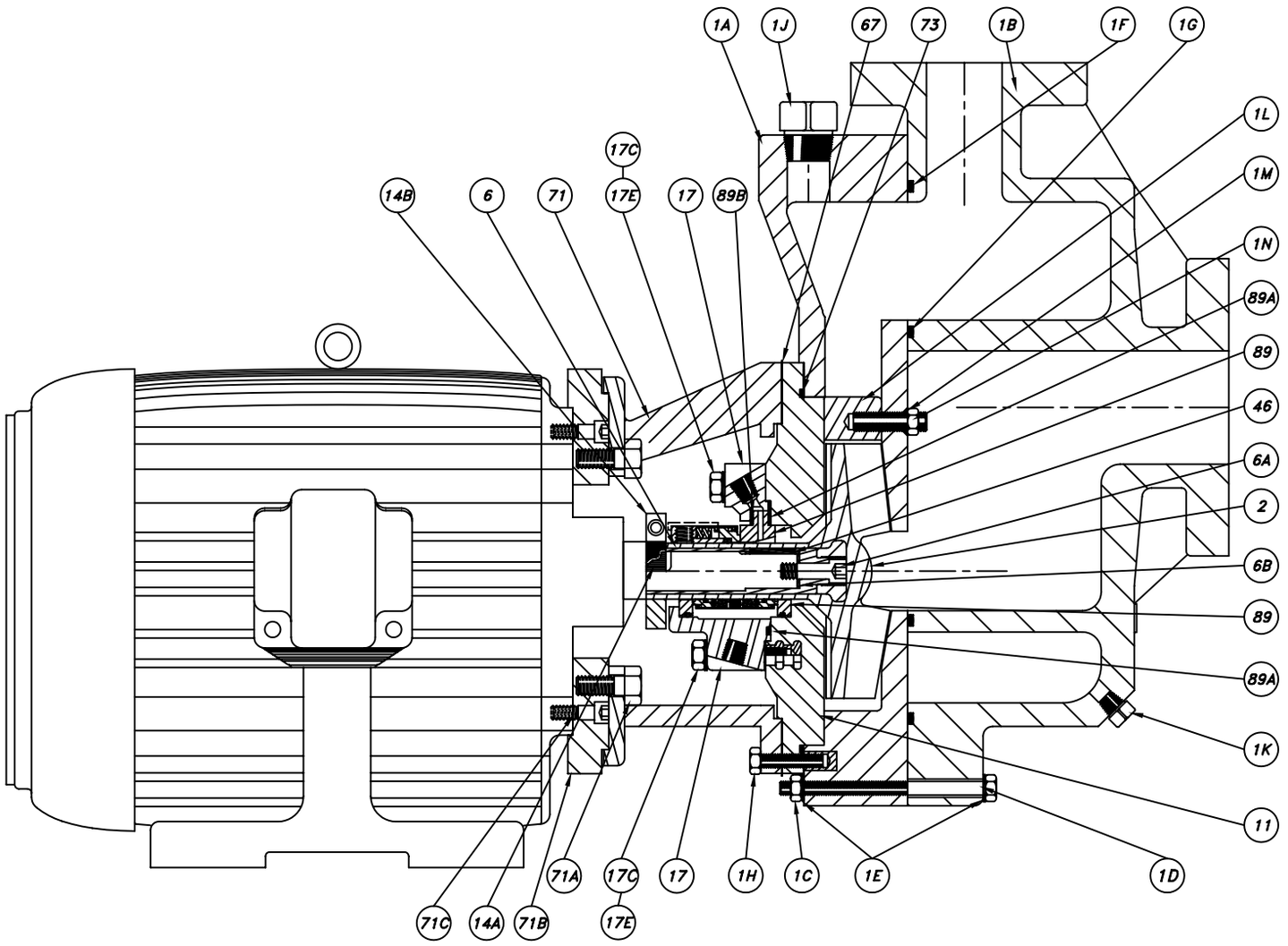
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.



PART#	DESCRIPTION	QTY.	MATERIAL
1A	CASING, VOLUTE	1	VINYL ESTER
1B	CASING, TANK	1	VINYL ESTER
1C	CASING TANK	16	303 S.S.
1D	CASING BOLT	16	303 S.S.
1E	CASING WASHER	32	303 S.S.
1F	O-RING, DISCHARGE	1	VITON
1G	O-RING, SUCTION	1	VITON
1H	CASING SCREW	10	303 S.S.
1J	FILL PLUG	1	POLYPROPYLENE
1K	DRAIN PLUG (optional)	1	TEFLON
1L	VOLUTE INSERT	1	VINYL ESTER
1M	O-RING, INSERT	1	VITON
1N	INSERT NUT	1	VINYL ESTER
2	IMPELLER	1	VINYL ESTER
6	SHAFT	1	303 S.S.
6A	SCREW	1	303 S.S.
6B	WASHER	1	STEEL
11	COVER	1	VINYL ESTER
14A	SEGMENT KEY	1	VINYL ESTER
14B	LOCKING RING	1	POLYPROPYLENE
17	GLAND RING	1	VINYL ESTER
17C	GLAND BOLT	4	303 S.S.
17E	GLAND WASHER	4	303 S.S.
46	KEY	1	303 S.S.
67	SHIM (approx.)	12	ACRYLIC
71	PUMP ADAPTOR	1	CAST IRON
71A	SCREW, ADAPTOR-PUMP	5	303 S.S.
71B	MOTOR ADAPTOR	1	CAST IRON
71C	SCREW	4	303 S.S.
73	O-RING, COVER	1	VITON
89	MECHANICAL SEAL	1	CARBON/CERAMIC
89A	GLAND SEAL, COVER	1	VITON
89B	GLAND SEAL, REAR	1	VITON
–	MOTOR, JM FRAME	1	–

Fybroc Division TELFORD, PA 18969

1630 SERIES GROUP 2	SCALE ~	DRAWN BY BJJ
		APPROVED BY

TITLE: SECTIONAL DRAWING

DATE	DRAWING NUMBER	REV.
7/17/95	C50087-M	